Super 650

Product Highlights

Super 650 is a single component, room temperature vulcanizing silicone. When applied as a form-in-place gasket, it reacts with moisture in the air and cures to a rubber-like product.

Super 650 will adhere to clean metal, glass, most types of wood, silicone resin, vulcanized rubber, ceramic, natural and synthetic fiber as well as painted and plastic surfaces. Forms in-place gaskets for oil and transmission pans, oil and water pumps, valve and timing chain covers, electric motors and electric control boxes, compressors, machine covers etc.

Directions For Use

- 1. Surface must be clean, dry and free of oil, tar and dirt and dust for best adhesion.
- 2. Hold can at 45° angle and apply a continious bead of $1/16^{\circ}$ to $1/8^{\circ}$ to the mating surface, encirculing the bolt holes.
- 3. For adhesion to both parts, assemble immediately. One part adhesion allow 10 to 15 minutes for bead to skin.
- 4. Assemble parts, but do not squeeze gasket out by over tightning bolts.
- Starts to cure immeadiately, fully cures in 24 hours and reaches optimum strength in 7 days.

PRECAUTIONARY STATEMENT

If medical advice is needed, have product container or label at hand. Keep out of reach of children. Read label before use. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not pierce or burn, even after use. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing, and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Read Safety Data Sheet before using.

KEEP OUT OF REACH OF CHILDREN.

Made in U.S.A.

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Oxygen Senser Safe
Service Range -60°F to 650°F
Meets O.E.M. Standards
Industrial Grade Vulcanized Silicone
Quick Cure Time
Works on Virtually Any Surface

Net Wt. 8 oz (226 grams)